



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			






**NOTE:** Date & initial all entries



**Work Order ID 70519**



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Item ID: D044-662-013 Accept  Setup Start   
Revision ID:  
Item Name: Bearpaw Stop   
Start Date: 6/10/2011 Start Qty: 2.00  Cust Item ID:  
Required Date: 6/15/2011 Req'd Qty: 2.00  Customer:  
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start   
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop 

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D044-662-013 Location: <u>U1</u> PPP Rev: <u>A</u>								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

11/9/1089 (20)

11/9/19

MF  
11-09-16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

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Page 1

Work Order ID: 70519

Parent Item: D044-662-013

Parent Item Name: Bearpaw

Start Date: 6/10/2011

Required Date: 6/15/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A New Issue 07-01-30 JLM  
IPP Rev:B As per IIN 044-662 REV D 07-03-28 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3601-1 Radius Block		Manufactured	No			110	Each	14.0000	8	16			
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Location	Loc Qty	Loc Code
ST069	14	

51604  
*not*

D2182B Rubber Cushion		Manufactured	No			110	f	251.9552	1.5	3.157895			
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Location	Loc Qty	Loc Code
ST410	251.95517	

66063

D2529 Washer		Manufactured	No			110	Each	323.0000	8	16			
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Location	Loc Qty	Loc Code
ST016	323	

66953

D3556-1 Clamp		Manufactured	No			110	Each	16.0000	4	8			
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Location	Loc Qty	Loc Code
ST458	16	

51405

B71974

3x

5x

8/11-09-15

B70518 12x  
B72143 4x

8/11-09-15

3.16

8/11-09-15

16x

8/11-09-15

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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Friday, June 10, 2011 2:52:04 PM

Page 2

Work Order ID: 70519

Parent Item: D044-662-013

Parent Item Name: Bearpaw

Start Date: 6/10/2011

Required Date: 6/15/2011

Start Qty: 2.00

Required Qty: 2.00

D3529-1

Manufactured No

110

Each

0.0000

2

4

Bearpaw

AN4-15A

Purchased No

110

Each

355.0000

4

8

Bolt

## Location

## Loc Qty

## Loc Code

ST308

4

116786

4

ST357

200

117423

200

ST358

151

117854

51

117872

100

AN960JD416

NAS1149D0463J

Purchased No

110

Each

0.0000

8

16

Washer

AN4-14A

Purchased No

110

Each

272.0000

4

8

Bolt

## Location

## Loc Qty

## Loc Code

ST357

254

116914

4

117619

100

117872

150

ST358

18

117313

18

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Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
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Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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# Picklist Print

Friday, June 10, 2011 2:52:05 PM

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Work Order ID: 70519

Parent Item: D044-662-013

Parent Item Name: Bearpaw

Start Date: 6/10/2011

Required Date: 6/15/2011

Start Qty: 2.00

Required Qty: 2.00

MS21042L4

Purchased

No

110

Each

5,323.000

8

16



Nut



SP 11-09-15

Location

Loc Qty

Loc Code

ST300

5323

116823

23

117441

3000

117601

800

117885

1500

160x

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## 5.0 PARTS LIST

Qty -011	Qty -013	Qty -041	Part Number	Description
X			D044-662-011	BEARPAW INSTALLATION
	X		D044-662-013	BEARPAW INSTALLATION
		X	D044-662-041	WEARPLATE KIT
4	4		D2182B045	Rubber Cushion
		4	D2274	Radius Block
8	8	4	D2529	Washer
2			D3075-1	Bearpaw
	2		D3529-1	Bearpaw
4	4		D3556-1	Clamp
		4	D3565-1	Wearplate
8	8		D3601-1	Radius Block
		4	AN4-12A	Bolt
4	4		AN4-14A	Bolt
4	4		AN4-15A	Bolt
		4	AN4-16A	Bolt
8	8		AN960JD416	Washer
8	8	4	MS21042L4	Nut (or MS21042-4)